



FOAMULAR® 250

Extruded Polystyrene (XPS) Rigid Foam Insulation

Product Data Sheet



Energy-Saving¹, Moisture Resistant XPS Insulation

ASTM C578 Type IV, 25 psi minimum

Description

Owens Corning™ FOAMULAR® 250 Extruded Polystyrene (XPS) Rigid Foam Insulation is a closed cell, moisture-resistant rigid foam board well suited to meet the needs for a wide variety of building applications. FOAMULAR® 250 Extruded Polystyrene (XPS) Rigid Foam Insulation is great for many residential and commercial construction applications such as wall furring, perimeter/foundation, cavity wall, pre-cast concrete, under slab, crawl spaces, sheathing and other applications.² FOAMULAR® 250 Extruded Polystyrene (XPS) Rigid Foam Insulation is classified as a Type IV product when tested in accordance with ASTM C578 and provides a long-term thermal performance of R-5 per inch.

Like all FOAMULAR® XPS Insulation products, FOAMULAR®

250 Extruded Polystyrene (XPS) Rigid Foam Insulation is made with Owens Corning's patented Hydrovac® process technology under strict quality control measures, which makes it highly resistant to moisture and permits the product to retain its high R-value year after year even after exposure to moisture and freeze/thaw cycling.

Key Features

- Excellent long-term stable insulating performance at R-5 per inch³
- Exceptional moisture resistance, long-term durability
- Limited lifetime warranty⁴— maintains 90% of R-value and covers all ASTM C578 properties
- The only XPS foam to have achieved GREENGUARD Gold Certification
- The only XPS foam with certified recycled content— certified by SCS Global Services to contain a minimum 20% recycled content
- Will not corrode, rot or support mold growth
- Zero ozone depletion potential with 70% less global warming potential than our previous formula
- Reusable
- Lightweight, durable rigid foam panels are easy to handle and install
- Easy to saw, cut or score

- Versatile applications: sheathing, foundation walls, masonry cavity walls¹
- Not for use in roofing. For roofing applications, use FOAMULAR® THERMAPINK® Extruded Polystyrene (XPS) Insulation.

Product type

- Minimum compressive strength of 25 psi
- Wide selection of sizes and thicknesses
- Available in straight, tongue and groove, or scored square edge
- Compliant with building codes and standards

Product Applications

High-performance FOAMULAR® 250 Extruded Polystyrene (XPS) Rigid Foam Insulation:

- Retards the transmission of water vapor and moisture in masonry walls
- Provides continuous insulation over steel stud framing, in insulated concrete sandwich panel walls, in masonry unit cavity walls, or when used with non-penetrating, surface mounted furring systems over masonry or concrete walls
- Insulates and retains its properties in below grade perimeter and foundation applications, or directly beneath the concrete slab to complement the insulating sheathing envelope around the building framing
- FOAMULAR® 250 Extruded Polystyrene (XPS) Rigid Foam Insulation is great for below grade applications. Extruded

¹ Savings vary. Find out why in the seller's fact sheet on R-values. Higher R-values mean greater insulating power.

² Not for use in roofing. For roofing applications, use FOAMULAR® THERMAPINK® Extruded Polystyrene (XPS) Rigid Foam Insulation.

³ R means the resistance to heat flow; the higher the R-value, the greater the insulating power.

⁴ See actual warranty for complete details, limitations and requirements.



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polystyrene (XPS) insulation is resistant to degradation from the components of common soils and will retain its insulating performance characteristics even after prolonged exposure to moisture

- Provides a weather resistant barrier (when joints are sealed) to enhance the building's resistance to air and moisture penetration

Technical Information

This product is combustible. A protective barrier or thermal barrier is required as specified in the appropriate building code. For additional information, consult MSDS or contact Owens Corning World Headquarters at 1-800-GET-PINK®.

All construction should be evaluated for the necessity to provide vapor retarders. See current ASHRAE Handbook of Fundamentals.

FOAMULAR® 250 Extruded Polystyrene (XPS) Rigid Foam Insulation is a non-structural material and must be installed on framing which is independently braced and structurally adequate to meet required construction and service loading conditions.

FOAMULAR® XPS Insulation can be exposed to the exterior during normal construction cycles. During that time some fading of color may begin due to UV exposure, and, if exposed for extended periods of time, some degradation or "dusting" of the polystyrene surface may begin. It is best if the product is covered within 60 days to minimize

Typical Physical Properties¹

FOAMULAR® 250 Extruded Polystyrene (XPS) Rigid Foam Insulation

| Property | Test Method ² | Value |
|--|--------------------------|--|
| Thermal Resistance³, R-Value (180 day) minimum, hr•ft ² •°F/Btu (RSI, °C•m ² /W) @ 75°F (24°C) mean temperature | | |
| | ASTM C518 | |
| ¾" Thickness | | 4.0 (0.70) |
| 1" Thickness | | 5.0 (0.88) |
| 1½" Thickness | | 7.5 (1.32) |
| 2" Thickness | | 10 (1.76) |
| 2½" Thickness | | 12.5 (2.20) |
| 3" Thickness | | 15 (2.64) |
| 4" Thickness | | 20 (3.52) |
| @ 40°F (4.4°C) mean temperature | | |
| ¾" Thickness | | 4.3 (0.76) |
| 1" Thickness | | 5.4 (0.95) |
| 1½" Thickness | | 8.1 (1.43) |
| 2" Thickness | | 10.8 (1.90) |
| 2½" Thickness | | 13.5 (2.38) |
| 3" Thickness | | 16.2 (2.85) |
| 4" Thickness | | 21.6 (3.80) |
| Long Term Thermal Resistance, LTTR-Value³, minimum hr•ft ² •°F/Btu (RSI, °C•m ² /W) @ 75°F (24°C) mean temperature | | |
| | CAN/ULC S770-03 | |
| ¾" Thickness | | N/A |
| 1" Thickness | | 5.0 (0.88) |
| 1½" Thickness | | 7.8 (1.37) |
| 2" Thickness | | 10.6 (1.87) |
| 2½" Thickness | | 13.4 (2.36) |
| 3" Thickness | | 16.2 (2.85) |
| 4" Thickness | | 22.0 (3.87) |
| Compressive Strength⁴, minimum psi (kPa) | ASTM D1621 | 25 (172) |
| Flexural Strength⁵, minimum psi (kPa) | ASTM C203 | 75 (517) |
| Water Absorption⁶, maximum % by volume | ASTM C272 | 0.10 |
| Water Vapor Permeance⁷, maximum perm (ng/Pa•s•m²) | ASTM E96 | 1.5 (86) |
| Dimensional Stability, maximum % linear change | ASTM D2126 | 2.0 |
| Flame Spread^{8,9} | ASTM E84 | 5 |
| Smoke Developed^{8,9,10} | ASTM E84 | 45-175 |
| Oxygen Index⁸, minimum % by volume | ASTM D2863 | 24 |
| Service Temperature, maximum °F (°C) | — | 165 (74) |
| Linear Coefficient of Thermal Expansion, in/in/°F (m/m°C) | ASTM E228 | 3.5 × 10 ⁻⁵ (6.3 × 10 ⁻⁵) |

1. Properties shown are representative values for 1" thick material, unless otherwise specified.
2. Modified as required to meet ASTM C578
3. R means the resistance to heat flow; the higher the value, the greater the insulation power. This insulation must be installed properly to get the marked R-value. Follow the manufacturer's instructions carefully. If a manufacturer's fact sheet is not provided with the material shipment, request this and review it carefully. R-values vary depending on many factors including the mean temperature at which the test is conducted, and the age of the sample at the time of testing. Because rigid foam plastic insulation products are not all aged in accordance with the same standards, it is useful to publish comparison R-value data. The R-value for FOAMULAR® XPS Insulation is provided from testing at two mean temperatures, 40°F and 75°F, and from two aging (conditioning) techniques, 180 day real-time aged (as mandated by ASTM C578) and a method of accelerated aging sometimes called "Long Term Thermal Resistance" (LTTR) per CAN/ULC S770-03. The R-value at 180 day real-time age and 75°F mean temperature is commonly used to compare products and is the value printed on the product.
4. Values at yield or 10% deflection, whichever occurs first.
5. Value at yield or 5%, whichever occurs first.
6. Data ranges from 0.00 to value shown due to the level of precision of the test method.
7. Water vapor permeance decreases as thickness increases.
8. These laboratory tests are not intended to describe the hazards presented by this material under actual fire conditions.
9. Data from Underwriters Laboratories Inc.® classified. See Classification Certificate U-197.
10. ASTM E84 is thickness-dependent, therefore a range of values is given.

degradation. Once covered, the deterioration stops, and damage is limited to the thin top surface layers of cells. Cells below are

generally unharmed and still useful insulation.



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Product and Packaging Data

FOAMULAR® 250 Extruded Polystyrene (XPS) Rigid Foam Insulation

| Material | | Packaging | | | | | | |
|---|--|--|------------------------|-----------------------|--------------------|-------------------|-------------------|--|
| Extruded polystyrene closed-cell foam, ASTM C 578 Type IV, 25 psi minimum | | Shipped in poly-wrapped units with individually wrapped or banded bundles. | | | | | | |
| Thickness (in) | Product Dimensions Thickness (in) x Width (in) x Length (in) | Pallet (Unit) Dimensions (typical) Length (ft) x Width (ft) x Height (ft) | Square feet per Pallet | Board feet per Pallet | Bundles per Pallet | Pieces per Bundle | Pieces per Pallet | Edges |
| ¾ | ¾ x 24 x 96 | 4 x 8 x 8 | 4,096 | 3,072 | 8 | 32 | 256 | Square Edge, Scored Square Edge, Tongue & Groove |
| | ¾ x 24 x 96 (Half unit) | 4 x 8 x 4 | 2,048 | 1,536 | 4 | 32 | 128 | |
| | ¾ x 48 x 96 | 4 x 8 x 8 | 4,096 | 3,072 | 8 | 16 | 128 | |
| | ¾ x 48 x 96 (Half unit) | 4 x 8 x 4 | 2,048 | 1,536 | 4 | 16 | 64 | |
| | ¾ x 48 x 108 | 4 x 9 x 8 | 4,608 | 3,456 | 8 | 16 | 128 | |
| | ¾ x 48 x 120 | 4 x 10 x 8 | 5,120 | 3,840 | 8 | 16 | 128 | |
| 1 | 1 x 24 x 96 | 4 x 8 x 8 | 3,072 | 3,072 | 8 | 24 | 192 | |
| | 1 x 24 x 96 (Half unit) | 4 x 8 x 4 | 1,536 | 1,536 | 4 | 24 | 96 | |
| | 1 x 48 x 96 | 4 x 8 x 8 | 3,072 | 3,072 | 8 | 12 | 96 | |
| | 1 x 48 x 96 (Half unit) | 4 x 8 x 4 | 1,536 | 1,536 | 4 | 12 | 48 | |
| | 1 x 48 x 108 | 4 x 9 x 8 | 3,456 | 3,456 | 8 | 12 | 96 | |
| | 1½ | 1.5 x 24 x 96 | 4 x 8 x 8 | 2,048 | 3,072 | 8 | 16 | |
| 1½ | 1.5 x 48 x 96 | 4 x 8 x 8 | 2,048 | 3,072 | 8 | 8 | 64 | |
| | 2 | 2 x 24 x 96 | 4 x 8 x 8 | 1,536 | 3,072 | 8 | 12 | |
| 2 | 2 x 24 x 96 (Half unit) | 4 x 8 x 4 | 768 | 1,536 | 4 | 12 | 48 | |
| | 2 x 24 x 108 | 4 x 9 x 8 | 1,728 | 3,456 | 8 | 12 | 96 | |
| | 2 x 48 x 96 | 4 x 8 x 8 | 1,536 | 3,072 | 8 | 6 | 48 | |
| | 2½ | 2.5 x 24 x 96 | 4 x 8 x 8 | 1,152 | 2,880 | 8 | 9 | |
| 2½ | 2.5 x 48 x 96 | 4 x 8 x 8 | 1,152 | 2,880 | 4 | 9 | 36 | |
| | 3 | 3 x 24 x 96 | 4 x 8 x 8 | 1,024 | 3,072 | 8 | 8 | 64 |
| 3 | 3 x 48 x 96 | 4 x 8 x 8 | 1,024 | 3,072 | 8 | 4 | 32 | |
| | 4 | 4 x 24 x 96 | 4 x 8 x 8 | 768 | 3,072 | 8 | 6 | 48 |
| 4 | 4 x 48 x 96 | 4 x 8 x 8 | 768 | 3,072 | 8 | 3 | 24 | |

1. Available lengths and edge configurations vary by thickness. See www.foamular.com for current offerings. Other sizes may be available upon request. Consult your local Owens Corning representative for availability.

FOAMULAR® Extruded Polystyrene (XPS) Insulation has a maximum service temperature of 165°F. Taking simple precautions during construction can minimize the potential for heat related damage. Install only as much FOAMULAR® XPS Insulation as can be covered in the same day. For horizontal applications, always turn the print side down so the black print does not show to the sun which may at times act as a solar collector, raising the temperature of the foam under the print to an unacceptable level. Provide a final finish covering or temporary white opaque covering to avoid possible damage when dark (non-white) surfaces are used over FOAMULAR®

XPS Insulation. Do not cover FOAMULAR® XPS Insulation either stored (factory wrapped or unwrapped), or partially installed, with dark colored (non-white), or clear (non-opaque) coverings and leave it exposed to the sun. Examples of such coverings include but are not limited to filter fabrics, membranes, temporary tarps, clear polyethylene, etc. If improperly covered, and exposed to the right combination of sun, time and temperature, FOAMULAR® XPS Insulation deformation damage may occur rapidly. See Owens Corning publication number 10015704, "Heat Build Up Due to Solar Exposure" for more information.

Standards, Codes Compliance

- Meets ASTM C578 Type IV
- UL Classified. A copy of UL Classification Certificate U-197 is available at www.owenscorning.com
- See UL ER8811-01 at UL.com
- ASTM E119 Fire Resistance Rated Wall Assemblies. See www.owenscorning.com for details.
- Meets California Quality Standards; HUD UM #71A
- Compliance verification by RADCO (AA-650)





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Certifications and Sustainable Features of FOAMULAR® XPS Insulation

- FOAMULAR® XPS Insulation is reusable
- FOAMULAR® XPS Insulation is made with a zero ozone depletion formula
- Certified by SCS Global Services to contain a minimum of 20% recycled content
- Certified to meet indoor air quality standards under the stringent GREENGUARD Certification Program, and GREENGUARD Gold Certification Program
- Qualified as an ENERGY STAR® product, under the U.S. Environmental Protection Agency and the U.S. Department of Energy
- Approved under the Home Innovation Research Labs NGBS Green Certification Program

- Utilizing FOAMULAR® XPS Insulation can help builders achieve green building certifications including the Environmental Protection Agency's ENERGY STAR®, the National Association of Home Builders' National Green Building certification, and the U.S. Green Building Council's Leadership in Energy and Environmental Design (LEED®) certification

Environmental and Sustainability

Owens Corning is a worldwide leader in building material systems, insulation and composite solutions, delivering a broad range of high-quality products and services. Owens Corning is committed to driving sustainability by delivering solutions, transforming markets and enhancing lives. More information can be found at <http://sustainability.owenscorning.com>.

Warranty

FOAMULAR® XPS Insulation limited lifetime warranty maintains 90% of its R-value for the lifetime of the building and covers all ASTM C578 properties. See actual warranty for complete details, limitations and requirements at www.owenscorning.com.

All products described here may not be available in all geographic markets. Consult your local sales office representative for more information.

For more information on the Owens Corning family of building products, contact your Owens Corning dealer, call 1-800-GET-PINK®, or access www.owenscorning.com.

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SCS Global Services provides independent verification of recycled content in building materials and verifies recycled content claims made by manufacturers. For more information, visit www.SCSglobalservices.com.

GREENGUARD Certified products are certified to GREENGUARD standards for low chemical emissions into indoor air during product usage. For more information, visit ul.com/gg.

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This Home Innovation Research Labs Green Approved mark is your assurance that a product is eligible for points toward National Green Building Certification. Visit www.GreenApprovedProducts.com for details.

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